



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2947

Job Sheet 176369



Part No: D2947

Job Qty: 40 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP: A 00.01.14 New issue EC IPP Rev:B No longer made in house 07-06-11 JLM IPP REV:C 11.08.08. MADE IN HOUSE DD VERF :EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Waterjet		SC 8/14/25
100	Waterjet	40 pcs	4/27/18	4/27/18	0.00	1.46	Waterjet1		SC 8/14/25
110	QC	40 pcs	4/27/18	4/27/18	0.00	0.00	QC2 Waterjet-1		SC 8/14/25
120	QC	40 pcs	4/27/18	4/27/18	0.00	0.00	QC8-1		SC
130	Brake NC	40 pcs	4/27/18	4/27/18	0.01	1.60	Brake NC 2		DAS 3/10 SP
150	QC	40 pcs	4/27/18	4/27/18	0.00	0.00	QC5		9
160	Packaging	40 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3	5/542	9-09
170	QC21-SA	40 Ea	4/27/18	4/27/18	0.00	0.00	QC21		9-09

Part Op Descriptions: 100 - 1-Cut as per Dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	2.4800 sf (.062 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	2	149	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S065350



Part: D2947

Job No: 176369

Serial No/Batch: S065350

Revision:

Inspector:

Date: 04/25/18

268
8
D42

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.257Inches + 0.006 - 0.001	0.263 0.256	0,258	Diameter
2	Clamp	0.400Inches ± 0.030	0.430 0.370	0,399	
3	Clamp	9.312Inches ± 0.010	9.322 9.302	9,317	
4	Clamp	0.750Inches ± 0.030	0.780 0.720	0,752	
5	Clamp	0.063Inches ± 0.010	0.073 0.053	0,058	

Plex 4/20/18 3:25 PM Dart.Gagnon.Michelle